



https://www.plexonline.com/e351be22-5b5c-4170-ab71-073e70f5f236/Plexus_Control/Report_View/Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=Tru... 1/5

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
110	Packaging 1-1 - Pick Kit - B4B 1 pcs	5/20/19	0.00 0.00	Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
120	QC 4 1 pcs	5/20/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
125	Outsource - 10 - Consignment 1 pcs	5/20/19	0.00 0.00	Outsource10	
130	Packaging 3-1 - Stock - B4B 1 pcs	5/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	

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					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	5/20/19	0.00 0.00	DC - 1 - B4B	DAS 21 AUG 06 2019
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	5/20/19	0.00 0.00	QC 21 - FG - 21	9-59 DAS 21 AUG 06 2019
					QC 21 - FG - 70	
					QC 21 - FG - 53	
Part Op 125 - Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD PO <u>48044297</u> (Send copy of PO to Pall Descriptions: - James) Issue W/O LINE item for Pall for amount sold on sales order S/O <u>18530</u> according to sales price see Warran for amount. (if sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in order to close work order. 130 - Identify and pack for shipping as per PPP D350-822-011 135 - Photocopy bluefile & type labels per PPP D350-822-011 CHG006						

Master Unit No 010686

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
650.0401	Pureair Fairing Assembly <i>FE105</i> ✓	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	<i>5184196</i> *
9752100180 ✓	Gasket <i>ST589</i>	1 Ea (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5179577</i> ✓
9945000120 ✓	Gasket (for B3e models) <i>ST589</i>	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5179574</i> ✓
AN821-12J ✓	Elbow (or AN821-12K or 12S) <i>ST224</i>	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	<i>5174985</i> ✓
AN929-12J ✓	Cap <i>ST322</i>	1 Ea (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5167336</i> ✓
D4925-041 ✓	Mounting Plate Assembly <i>ST218</i>	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5190248</i> ✓
D4931-1 <i>ST127</i> ✓	Engine Fitting (for acft models B2 & previous)	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5192072</i> ✓
D4931-3 <i>ST127</i> ✓	Engine Fitting (For B3 Models)	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5177206</i> ✓
D4931-5 <i>ST127</i> ✓	Engine Fitting (for B3e models)	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5177584</i> ✓
D4935-1 ✓ <i>ST128</i>	Mounting Bracket	6 pcs (6 ea)	90-Packaging 1 - Pick Kit	<i>5198562</i>
D4943-1 ✓	Flex Hose <i>ST220B</i>	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5187343</i> ✓
D4961-041	Tube Assembly <i>ST129</i>	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	<i>5192644</i>
D4961-043	Tube Assembly <i>ST129</i>	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	<i>5192649</i>
D5079-1 ✓	Placard, Eaps <i>ST137</i>	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	<i>5175048</i> ✓
D5090-041 ✓	Duct Assembly <i>ST218</i>	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5187895</i> ✓
D5105-1 ✓	Handle <i>ST137</i>	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	<i>5181268</i> ✓
D5110-1 ✓	Swivel Nut Fitting <i>ST142</i>	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5182143</i> ✓
D5179-1 ✓	Doubler <i>ST220</i>	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	<i>5190496</i> ✓
D5179-3 ✓	Doubler <i>ST220</i>	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	<i>5190515</i> ✓
D5194-1 ✓	Doubler <i>ST220</i>	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	<i>5186022</i> ✓
D5208-041 ✓	Blanking Plate Assembly <i>ST142</i>	3 pcs (3 ea) ✓	90-Packaging 1 - Pick Kit	<i>5181010</i> ✓
LN9038-05012 ✓	Bolt <i>ST564</i>	36 pcs (36 ea)	90-Packaging 1 - Pick Kit	<i>5183455</i> ✓
LN9038-05040 ✓	Bolt <i>ST565</i>	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5119862</i> ✓
LN9348-05 ✓	Nut <i>ST565</i>	32 pcs (32 ea)	90-Packaging 1 - Pick Kit	<i>5178696</i> ✓
MS20470AD3-4 ✓	Rivet, Universal Head <i>ST310</i>	18 Ea (18 ea) ✓	90-Packaging 1 - Pick Kit	<i>FM136665</i> ✓
MS21919WCH12 ✓	Clamp <i>ST291</i>	1 Ea (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5131208</i> ✓
MS9592-138 ✓	Bracket <i>ST267</i>	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5166928</i> ✓
NAS1149D0332J ✓	Washer <i>ST264</i>	70 Ea (70 ea) ✓	90-Packaging 1 - Pick Kit	<i>5156763</i> ✓
NAS43DD3-64 ✓	Spacer <i>ST550</i>	1 Ea (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5116952</i> ✓
22208CM050016E ✓	Screw <i>ST577</i>	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	<i>5166665</i> ✓
23350CA050 ✓	Washer <i>ST578</i>	2 Ea (2 ea) ✓	90-Packaging 1 - Pick Kit	<i>5167662</i> ✓
736 <i>CK007</i> ✓	Heat Resistant Sealant 3 OZ tube	1 Ea (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5179637</i> ✓
9945000160	Gasket <i>ST589</i>	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	<i>5170357</i> ✓
D5526-1 <i>ST167</i>	Upper Hose Protector	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5175165</i> ✓
D5526-3 <i>ST167</i>	Lower Hose Protector	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5175576</i> ✓
D5721-1 <i>ST220B</i>	Heat Barrier	1 pcs (1 ea) ✓	90-Packaging 1 - Pick Kit	<i>5181920</i> ✓
LN9038-05016 ?	Bolt <i>ST564</i> ?	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	<i>5119864</i> ✓
LN9038-05016 ?	Bolt <i>ST564</i> ?	2 pcs (2 ea) ✓	90-Packaging 1 - Pick Kit	
B54320-A5	Washer <i>FE108</i>	56 Ea (56 ea)	110-Packaging 1-1 - Pick Kit - B4B	<i>5192634</i>
LN29985-A05	Anchor Nut <i>ST562</i>	15 pcs (15 ea) ✓	110-Packaging 1-1 - Pick Kit - B4B	<i>5192629</i>
LN9038-05018	Bolt <i>ST564</i>	56 pcs (56 ea) ✓	110-Packaging 1-1 - Pick Kit - B4B	<i>5192632</i>
MS20426AD3-3	Rivet <i>ST312</i> <i>GA00P</i>	40 Ea (40 ea) ✓	110-Packaging 1-1 - Pick Kit - B4B	<i>5192637</i>
QB21304	Pureair Panel Assembly <i>FE</i>	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	<i>5192618</i>
QB21310	Transition Duct Assembly <i>FE</i>	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	<i>5192620</i>
QB23753	Fod Screen Assembly	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	<i>5192623</i>
QR10616	Vortex Tube Repair	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	<i>5192612</i>

Date Exp.
04-18-2021

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	22208CM050016E	2	42	0
	23350CA050	2	54	0
	650.0401	1	10	0
	736	1	54	0
	9752100180	1	11	0
	9945000120	1	15	0
	9945000160	1	25	0
	AN821-12J	2	45	0
	AN929-12J	1	27	0
	D4925-041	1	4	0
	D4931-1	1	10	0
	D4931-3	1	7	0
	D4931-5	1	2	0
	D4935-1	6	47	0
	D4943-1	1	17	0
	D4961-041	1	3	0
	D4961-043	1	10	0
	D5079-1	2	60	0
	D5090-041	1	0	0
	D5105-1	2	6	0
	D5110-1	1	5	0
	D5179-1	2	1	0
	D5179-3	2	2	0
	D5194-1	2	11	0
	D5208-041	3	3	0
	D5526-1	1	28	0
	D5526-3	1	26	0
	D5721-1	1	39	0
	LN9038-05012	36	313	0
	LN9038-05016	4	70	0
	LN9038-05040	1	38	0
	LN9348-05	32	355	0
	MS20470AD3-4	18	5,589	0
	MS21919WCH12	1	36	0
	MS9592-138	1	29	0
	NAS1149D0332J	70	2,598	0
	NAS43DD3-64	1	49	0
110-Packaging 1-1 - Pick Kit - B4B	BS4320-A5	56	6	0
	LN29985-A05	15	429	0
	LN9038-05018	56	1,255	0
	MS20426AD3-3	40	7,720	0
	QB21304	1	0	0
	QB21310	1	0	0
	QB23753	1	0	0
	QR10616	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 4/30/19 9:52 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB23753	FOD SCREEN ASSY (REPLACES QB21308)
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4943-1	FLEX HOSE
1	1	D4961-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5179-1	DOUBLER
2	2	D5179-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
1	1	D5526-1	HOSE PROTECTOR
1	1	D5526-3	HOSE PROTECTOR
1	1	D5721-1	HEAT BARRIER
2	2	23350CA050	LOCKING TAB
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
1*	1*	706A33-201-001	GASKET (OR 9945000160)
2	2	22208CM050016E	SCREW
1	1	736	HEAT RESISTANT SEALANT
2	2	AS1034J1212	ELBOW (OR AN821-12K OR AN821-12S OR AN821-12J)
1	1	AN929-12J	CAP
70	70	BS4320-A5	WASHER (OR NAS1149D0332J)
36	36	LN9038-05012	BOLT
2	2	LN9038-05016	BOLT
1	1	LN9038-05040	BOLT
32	32	LN9348-05	NUT
18	18	MS20470AD3-4	RIVET
1	1	MS21919WCH12	CLAMP (OR MS21919WHG12)
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE

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Revision: I

Date: 19.03.15

DART SERVICE INSTRUCTION

TO AMEND IIN-D350-822 REV. C/D

REF. TCCA STC: SH14-14

REF. ANAC STC: 2014S07-11

1.0 PURPOSE

THE PURPOSE OF THIS DSI IS TO PROVIDE AN UPGRADE KIT SO THAT CUSTOMERS WHO HAVE RECEIVED D350-822-011 @ CHG 001 (REF IIN-D350-822 REV. C) CAN UPGRADE THEIR KIT TO D350-822-011 @ CHG 002 (REF IIN-D350-822 REV. D) AND INSTALL THE KIT PER IIN-D350-822 REV. D.

2.0 CHANGE

THE DSI 9723-011 UPGRADE KIT IS DETAILED AS FOLLOWS:

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9723-011	PA100 PUREAIR SYSTEM UPGRADE KIT
1	650.0401	PUREAIR FAIRING ASSY *
1	AN821-12J	ELBOW
58	BS4320-A5	WASHER (OR NAS1149D0332J)
1	D4925-041	MOUNTING PLATE ASSY *
1	D4961-043	TUBE ASSEMBLY
2	D5179-1	DOUBLER
2	D5179-3	DOUBLER
2	D5194-1	DOUBLER
3	D5208-041	BLANKING PLATE ASSY
2	EN3686-050016	SCREW
15	LN29985-A05	ANCHOR NUT
32	LN9038-05012	BOLT
56	LN9038-05018	BOLT
1	LN9038-05040	BOLT
26	LN9348-05	NUT
40	MS20426AD3-3	RIVET
1	MS9592-138	BRACKET
1	NAS43DD3-64	SPACER

* UPGRADE TO METRIC HARDWARE

3.0 WEIGHT AND BALANCE

This DSI has a negligible effect on Weight and Balance.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)
DATE: 15.05.29
CERT. NO.: SH14-14
ISSUE NO.: 1

A	NEW ISSUE	AK	15.05.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AK	DART AEROSPACE LTD	
DRAWN	AK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9723	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.		PA100 UPGRADE KIT	NTS
DATE	15.05.29	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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Valid on 06 Jun 2019 only.



PRODUCTION ACCEPTANCE TEST CERTIFICATE

This is an Electronically controlled document which is maintained with Full Password Access for all users. The "Insp Stamp" column relates to an individual whose password is electronically controlled, a "wet stamp" is therefore no longer required.

Test Unit Desc	Centrisep EAPS	Issue	4	Report No:	FC1033
Drawing No	QB05008	Amdnt		Serial No.	RF5-3728
Part No	QB05008			Batch No.	RA1900 8783
ECR / Concession No	ECR R49216				
Cust Spec	RSB05008	Test Sched	ATPB05008	Issue	4A
Test Fluid	Air	Test Set-up		Issue	
Rig Or Test No		Assembler	EMMANUEL A. BENNETT	Tester	ADAMACKS
Comment		Clock No.	414	Date	6/6/19
Insp/Approved By	MQC 414A				MQC 414A

No	PROCEDURE	REQUIREMENT	RESULT	Pass/Fail
3.1	Check that the label requirements and part marking are in accordance with Sheet 2	Confirm	Confirmed	Pass
3.2	Ensure the QB05008 assembly conforms to the QB05008 Sheet 2 dimensions.	Confirm	Confirmed	Pass
3.3	Check the weight of the unit does not exceed 10kg.	Confirm	8.6kg	Pass
3.4	Check that proof pressure and crack detect tests have been performed on manifold.	Confirm	SRN ^o 103269831 of 0060	Pass
3.5	Check FOD screen mesh is intact with no broken mesh strands or irregular deformation.	Confirm	Confirmed	Pass
3.6	Check FOD screen receptacles are secure with no movement under finger pressure.	Confirm	NOT FITTED N/A ECR 49216	Pass
3.7	Check FOD screen fits securely to receptacle plate and all 4 off studs engage positively with their corresponding receptacles.	Confirm	NOT FITTED N/A ECR 49216	Pass
3.8	Check retaining washer has been added to 4 off quarter turn studs.	Confirm	NOT FITTED N/A ECR 49216	Pass
3.9	Check manifold port thread engagement. Ensure protective cap is fitted.	Confirm	Confirmed	Pass
3.10	Check electrical bonding resistance is equal to or less than 100 milliohms.	Confirm	Confirmed 11mΩ	Pass
4.1	Check overall unit cleanliness.	Confirm	Confirmed	Pass
4.1a	Check there are no material imperfections or foreign matter embedded.	Confirm	Confirmed	Pass
4.1b	Check surface for unclean, rough, misaligned or containing cracks, nicks or other flaws.	Confirm	Confirmed	Pass

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4.1 c	Check for any components that are missing, malformed, fractured or otherwise damaged.	Confirm	Confirmed	PASS
4.1 d	Check for any components that are loose or otherwise not securely retained.	Confirm	Confirmed	PASS
4.1 e	Check for incorrect assembling or improper positioning of components.	Confirm	Confirmed	PASS
4.1 f	Check for faulty workmanship or other irregularities e.g. Marking. Check for missing, insufficient, incorrect, illegible or non permanent text.	Confirm	Confirmed	PASS
4.1 g	Check to ensure all components are installed and secured in accordance with drawing instructions.	Confirm	Confirmed	PASS
4.1 h	Check that unit is free from all foreign objects: e.g. Swarf and rivet tails. Ensure unit is properly painted and is in a clean condition. Visually check unit for workmanship, no damage is permissible.	Confirm	Confirmed	PASS
	PASS/FAIL			
RESULTS OF TEST :- <i>PASS</i> FINAL INSPECTION APPROVAL :- MQC 414A				

PAGE 1 OF 1

Description: PA100 PUREAIR SYSTEM

[illegible]